



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200
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D2232-1
Job Sheet 181206



Part No: D2232-1

Job Qty: 10 ea

Part Name: Basket Hinge



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 7/24/18

Job Tracking No:

Due Date: 8/31/18

Created By: Marie Lajeunesse

Type: Stock

Description:

Note: DWG REV C IPPB 01.06.07 Now laser cut EC IPP Rev:C Now on Waterjet 06-11-21 JLM

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	10 Ea	8/31/18	8/31/18	0.00	0.00	Start Up Waterjet		12 18/07/30
100	Waterjet	10 pcs	8/31/18	8/31/18	0.00	0.36	Waterjet1		12 18/07/30
110	QC	10 pcs	8/31/18	8/31/18	0.00	0.00	QC2		12 18/07/30
120	QC	10 pcs	8/31/18	8/31/18	0.00	0.00	QC8		12 18-08-09 38
130	Packaging	10 pcs	8/31/18	8/31/18	0.00	0.00	Packaging3 Large Fab		12 18-08-13 38
140	QC21-SA	10 Ea	8/31/18	8/31/18	0.00	0.00	QC21		12 18-08-13 38

Part Op 100 - 1-Cut as per Dwg D2232

Descriptions: 130 - *****STOCK IN BASKET CELL***** LOCATION : WA004

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
M304S11GA	304/316 0.125 Sheet	.2430 sf (.0243 ea)	90-Start up Operation	5048648

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	M304S11GA	0	5	0

Part Specifications

Specifications could not be found.

Plex 7/24/18 9:17 AM Dart.lajeunesse.marie

DQA: _____ Date: _____



WORK ORDER NON-CONFORMANCE / UPDATE

QA Closed: _____ Date: _____

Work Order update only ☐

Work Order: _____ Part No. _____ NCR No. _____		DISPOSITION Rework ☐ Scrap ☐ Use-as-is ☐ Suspected Unapproved ☐		AGAINST DEPARTMENT/PROCESS <table style="width:100%;"> <tr> <td style="width:15%;">Skid-tube</td><td>☐</td> <td style="width:15%;">Cross tube</td><td>☐</td> <td style="width:15%;">Water Jet</td><td>☐</td> <td style="width:15%;">Engineering</td><td>☐</td> </tr> <tr> <td>Machining</td><td>☐</td> <td>Small Fab</td><td>☐</td> <td>Prod. Eng. Coord.</td><td>☐</td> <td>Quality</td><td>☐</td> </tr> <tr> <td>Thermoforming</td><td>☐</td> <td>Finishing</td><td>☐</td> <td>Rec/Store/Packaging</td><td>☐</td> <td>Other</td><td>☐</td> </tr> <tr> <td>Large Fab</td><td>☐</td> <td>Composite</td><td>☐</td> <td>Supplier</td><td>☐</td> <td></td><td></td> </tr> </table>				Skid-tube	☐	Cross tube	☐	Water Jet	☐	Engineering	☐	Machining	☐	Small Fab	☐	Prod. Eng. Coord.	☐	Quality	☐	Thermoforming	☐	Finishing	☐	Rec/Store/Packaging	☐	Other	☐	Large Fab	☐	Composite	☐	Supplier	☐		
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Date : _____		Step #: _____		DART Aerospace Ltd. 1270 Aberdeen Street Markham, ON L3R 9K7 CANADA TEL: 1 613 822-5200 Email: sales@dartaero.com www.dartaerospaceltd.com Date: 07/30/18 Container No: S097498 Part: D2232-1 Job No: 181206 Serial No/Batch: S097498 Revision: _____ Inspector: _____ Exp Date: _____ Instructions: Various STC's																																			
Description Work Order: _____ 		MRB (QSI042) Approval																																					
		Completed By																																					
		Lead hand / Supervisor Approval Verification																																					
				QC / QA Coordinator Approval																																			

Root Cause			
Environment	☐	No Re-verification	☐
Design	☐	Operator	☐
Doc/Data	☐	Offset/Setup	☐
Equip/Tooling	☐	Supplier	☐
Handling/Pre	☐	Training	☐
Material	☐	Use for Testing	☐
Internal Transport	☐	Poor Information	☐
Tribal Knowledge	☐	Rushing	☐
LOA	☐	Product Improvement	☐
Substation	☐	Process Improvement	☐
Past Expiry Date	☐	Manufacturing Process	☐
Misidentified	☐	Past Due	☐
OTHER : _____			

Positioned Wrong	☐	Weld	☐	Inspection Incomplete/Unqualified	☐	Wrong Stock Pulled	☐
Outside Dimensions	☐	Contamination	☐	Countersink	☐	Out of Sequence	☐
Over/Under tolerance	☐	Cut Too Short	☐	Instructions Incomplete/Unclear	☐	Off-set	☐
Part Incorrect	☐	Drill Holes	☐	Misaligned/off center	☐	Mislabeled	☐
Part Lost/Missing	☐					Fit/Function	☐
Part Moved	☐					Misread	☐
Drawing	☐					Turning Sequence	☐
Finish	☐						

FIRST ARTICLE INSPECTION CHECKLIST

Rev	Date	Change	Revised by	Approved
A	07.05.10	New Issue	KJ/JLM	